## KLabel

One Shot Temperature Record

## Vent mounted, peak temperature recorded

 certified and filed ... job done

Numerous studies have demonstrated that the peak internal mould air temperature gives a good indication of the state of the rotomoulded part.
K-Label provides a simple quality control method to check that the moulding has obtained correct cure and avoided under or over curing.

- Avoid under curing
- Avoid over curing


Actual Size

Global experts in

How to read K-Label.

K-Label Basic displays three separate squares of thermographic ink that which will permanently change colour when they reach a specific temperature.

Using K-Label Basic for normal roto-grades of polyethylene, correct cure will be indicated when the bottom two squares have
turned from white to black. This indicates that a peak internal mould air temperature of $204^{\circ}$ has been reached. If none of the squares, or only one square, of ink has changed colour, the part will probably be under-cured. If all three squares have changed colour, the part will probably be over-cured.

K-Label Advanced comes with eight squares of thermographic ink. The advanced label provides a much wider range of measurement allowing for more precise control. It will also accommodate cure of other polymer grades.


K-Label mounted using a cable tie

K-Label mounted using adhesive tape


## K-Label Specifications

| K-Label <br> Basic | Temperature Squares <br> Label Size | $\left[166^{\circ} \mathrm{C} / 331^{\circ} \mathrm{F}\right],\left[204^{\circ} \mathrm{C} / 399^{\circ} \mathrm{F}\right],\left[249^{\circ} \mathrm{C} / 480^{\circ} \mathrm{F}\right] ;$ <br> $25 \mathrm{~mm}\left(1^{\prime \prime}\right) \mathrm{Height} \times 18 \mathrm{~mm}\left(7 / 10^{\circ}\right)$ Width |
| :---: | ---: | :--- |
| K-Label <br> Advanced | Temperature Squares | $\left[171^{\circ} \mathrm{C} / 340^{\circ} \mathrm{F}\right],\left[177^{\circ} \mathrm{C} / 351^{\circ} \mathrm{F}\right],\left[182^{\circ} \mathrm{C} / 360^{\circ} \mathrm{F}\right],\left[188^{\circ} \mathrm{C} / 370^{\circ} \mathrm{F}\right]$, <br> $\left[193^{\circ} \mathrm{C} / 379^{\circ} \mathrm{F}\right],\left[199^{\circ} \mathrm{C} / 390^{\circ} \mathrm{F}\right],\left[204^{\circ} \mathrm{C} / 399^{\circ} \mathrm{F}\right],\left[210^{\circ} \mathrm{C} / 410^{\circ} \mathrm{F}\right]$ <br> $50 \mathrm{lam}\left(2^{\prime \prime}\right)$ Height x $18 \mathrm{~mm}\left(7 / 10^{\prime \prime}\right)$ Width |

